



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Rush
Asap

D5650-041
Job Sheet 183034



Part No: D5650-041

Job Qty: 60 ea

Part Name: Bushing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jesse White

Type: SOLD

Description:

Note: D5650 REV.A IPP REV:A 18.05.28 NEW ISSUE DD VERF:JFS IPP REV.B 18.07.19 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-4	1/8	JSD 18/9/13
100	Hardinge	60 pcs	9/14/18	9/14/18	0.00	3.00	Hardinge		
115	QC	60 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-5		
120	QC	60 pcs	9/14/18	9/14/18	0.00	0.00	QC8		22 18/09/13
130	Small Fab	60 pcs	9/14/18	9/14/18	0.01	3.00	Small Fab-9		SM 18/09/13
140	QC	60 pcs	9/14/18	9/14/18	0.00	0.00	QC5		36
150	Packaging	60 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2	ST 180 98	SEP 13 2018
160	QC21-SA	60 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAS 21 SEP 13 2018

Part Op 100 - 1- Part Off to size as per dwg 2- Drill hole to size if necessary. 3- Deburr
Descriptions: 130 - CLEAN BUSHING BEFORE INSTALLING RUBBER. Insert rubber tubing in stainless steel bushing and cut rubber flush to the stainless bushing as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.250W.028	304 Seamless Round Tubing .250 X .028W	1.9800 ft (.033 ea)	90-Start up Operation	
D5649-1	Rubber Tube	1.8000 Ea (.03 ea)	130-Small Fab	5080931

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.250W.028	2	16	0
130-Small Fab	D5649-1	2	9	0

Part Specifications

Specifications could not be found.

Plex 9/11/18 8:53 AM dart.white.jesse



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S109826



Part: D5650-041

Job No: 183034

Serial No/Batch: S109826

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18